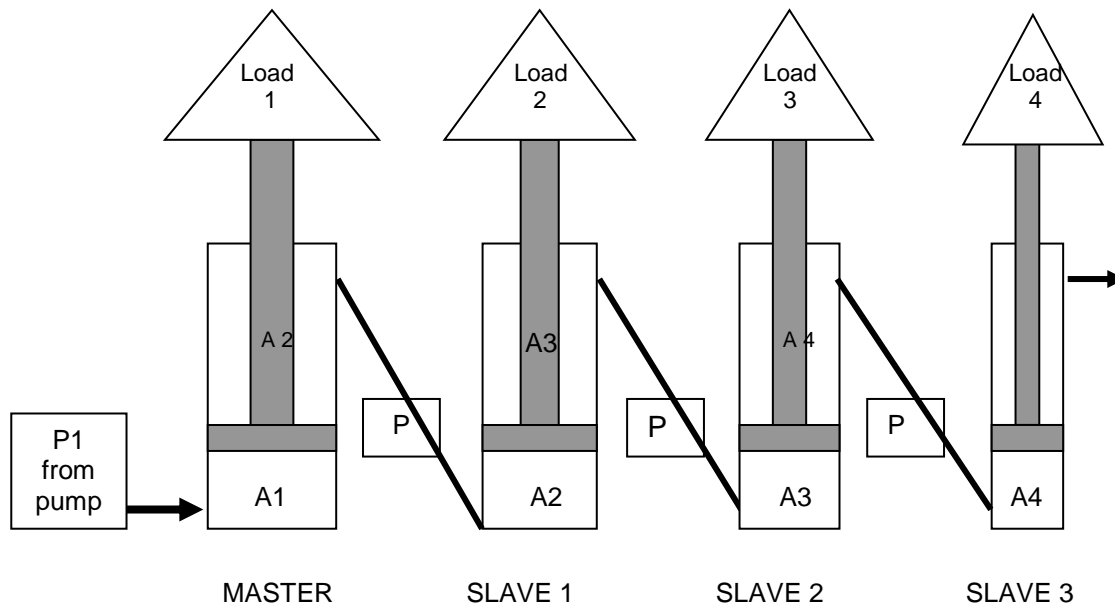


Phasing Cylinder Size Calculation Instructions

SELECTION OF CYLINDERS

Formulae: $P1 = \frac{T1}{A1}$: $P2 = \frac{T2}{A2}$: etc., where $T1 = L1 + L2 + L3 + L4 \dots$, $T2 = L2 + L3 + L4 \dots$ etc.

A = Area: L = Load: P = Pressure: T = Total load acting.



STEP 1: Determine effective area A for largest (master) cylinder in series by formula:

$$A1 = \frac{L1 + L2 + L3 \text{ etc.}}{P1}$$

STEP 2: Determine pressure in each cylinder starting with smallest cylinder using the formula. $P = \frac{T}{A}$

STEP 3: Check that the pressure does not exceed system pressure. If P is excessive select a larger series of cylinders and recheck P